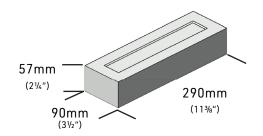


TECHNICAL DETAILS

Norman Brick Smooth

PRODUCT DRAWINGS



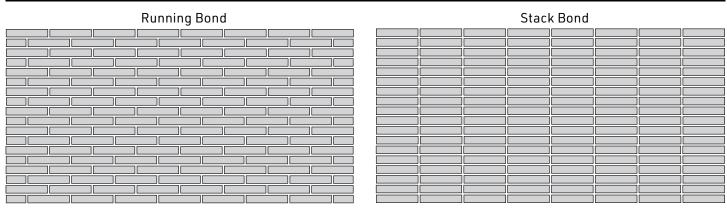
PRODUCT DETAILS

	Metric	Imperial	
Selling UoM		SF	
Coverage/Skid	9.4m²	101sf	
Weight/UoM	151.7kg	31.01lbs	
Weight/Piece	3.1kg	6.7lbs	
Weight/Skid	1,442kg	3,172lbs	
Pieces/Skid	462	462	
# of Layers	11	11	
Pieces/Layer	42	42	
UoM/Layer	0.85m²	9.2sf	
Pieces/UoM	50	4.6	
Pallet Size	101cmx101cm 40"x40"		

CORNERS

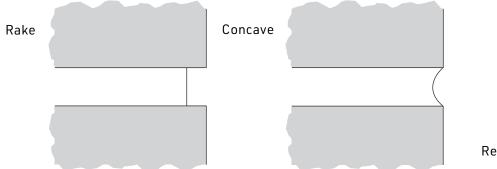
Corners are included 100% of the units are corners

TYPICAL INSTALLATION PATTERN



Typical Installation Guidelines: • Blend product from multiple packages for most natural look

TYPICAL MORTAR JOINT



Recomended Mortar Joint 10mm (3/8")

TYPICAL COURSING GUIDE

Tables Include one unit and one joint.

Vertical Units	10mm Joint	³/8″ Joint	
1	67mm	25/8"	
2	134mm	51/4"	
3	201mm	77/8"	
4	268mm	101/2"	
5	335mm	131/8"	
6	402mm	15¾"	
7	469mm	183/8"	
8	536mm	21"	
9	603mm	235/8"	
10	670mm	261/4"	
20	1,340mm	521/2"	
30	2,010mm	78³/₄″	
40	2,680mm	105"	
50	3,350mm	131¼"	
100	6,700mm	2621/2"	

Horizontal Units	10mm Joint	³⁄8″ Joint

1	300mm	11³/₄″	
2	600mm	23.46"	
3	900mm	35.19"	
4	1,200mm	46.92"	
5	1,500mm	58.65"	
6	1,800mm	70.37"	
7	2,100mm	82.10"	
8	2,400mm	93.83"	
9	2,700mm	105.56"	
10	3,000mm	117.29"	
20	6,000mm	234.58"	
30	9,000mm	351.87"	
40	12,000mm	469.16"	
50	15,000mm	586.45"	
100	30,000mm	1,172.90"	

CODES & STANDARDS

Shouldice Stone Products are supported by the following National Codes & Standards. Refer to local building codes and standards to confirm best practice.

CANADIAN

CSA A165 Standards on Concrete Masonry Units

CSA A371 Masonry Construction for Buildings

CSA A179 Mortar and Grout for Unit Masonry

CSA A370 Connectors for Masonry

AMERICAN

ASTM C55 Specification for Concrete Building Brick

ASTM C90 Specification for Loadbearing Concrete Masonry Units

ASTM C270 Specification for Mortar for Unit Masonry

ASTM C476 Specification for Grout for Masonry

ASTM C1634 Specification for Concrete Facing Brick and Other Concrete Masonry Facing Units

NCMA TEK 8-4A Cleaning Concrete Masonry

NCMA TEK 9-1A Mortars for Concrete Masonry

NCMA TEK 8-3A Control and Removal of Efflorescence

NCMA TEK 10-4 Crack Control for Concrete Brick and other Concrete Masonry Veneers

NCMA TEK 19-5A Flashing Details for Concrete Masonry Walls

TYPICAL UNIT PROPERTIES

Products exceed the CSA and ASTM standards.

	Standard	Compression Strength	Absorption	Density	Fire Rate (Hours)
CSA	A165.2	>25mpa	<8%	>2000kg/m²	1 1
ASTM	C1634	>3000psi	<12lb/ft³	>125lb/ft³	

HATCH PATTERNS & TEXTURE MAPS

To access Shouldice Stone Hatch Patterns and texture maps visit the corresponding shouldice.ca <u>product page</u> for current availability.

CONTACT US

For technical questions regarding our product line please contact our knowledgeable customer service team. By phone: 800.265.3174 or email: designer@shouldice.ca